Manual and Installation book of boiler





LOGICA 17-150kW



HEATING BOILERS • SOLAR PANELS • AIR CONDITIONERS HEIZKESSEL • SOLAR TECHNIC • KLIMA ANLAGE



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1) Advantages of LOGICA

- ✓ Doors with special locking.
- ✓ Multipoint system of air injection to the burning chamber provides the best burning period (even to 24hours).
- ✓ Special electronic controller is responsible for the fan, pump, overheating system STB
- ✓ It is very easy to control the temperature on the boiler
- The doors are the whole wide of the boiler
- ✓ Boiler is made from the special steel (5-8mm)
- ✓ Possibility of burning the worst quality of solid fuel.
- ✓ Full automatic burning process
- ✓ Big loading doors
- ✓ Steering with the room thermostat
- ✓ The possibility of burning the worst quality of fuel
- ✓ 14 nozzles provides excellent burning process
- ✓ Big cleaning doors
- ✓ Long heat exchanger with three pass building provides longer burning time.
- ✓ Model 17-20, 20-27, 30-38 serial built in safety cooling loop and have the same design.
- ✓ Models 230,350, 460, 560kW are with one point of air injection and tubehorizontal structure

2) Short description

LOGICA is central heating boiler made for burning worst quality fuel (and of course wood, coal). LOGICA has multipoint of air injection system to the burning chamber and that's why is the best boiler on the market with unique air injection system. In combustion chamber there is 14 nozzles which gave fresh air to the burning chamber. LOGICA is from 17kW even to 150kW. Models 230-560 are available for special request.

>

3) Technical data:

	Boil	er's model:		Logica 17-20	Logica 20-27	Logica 30-38	Logica 40-48	Logica 50-58	Logica 70-78	Logica 100-110	Logica 150
		> 20 000mJ/kg (Class 26/12)		17	21	32	42	52	72	90	135
Power of the boiler:	Stone Coal:	> 26 000 mJ/kg (Class 23/15)	kW	20	27	38	48	58	78	110	150
	Wood			16	20	30	40	50	7-	88	130
Recommende	ed fuel:		-	1. Stone coa		z < 20%) – de	eciduous (leaf	ed wood)			
Efficiency:			%	79	78,7	77	75	74	74	69	69
Boiler's water)	dm ³	80	95	110	125	140	180	250	340
Max. working	g pressure:		bar					2			
Min recomen	ded temp.		°C					ıl 55 od 65			
max. temp. of	f the hot wa	ter outlet:	۰C				8	5			
Temp. of the	fluegases :		°C Coal 180-240 Wood 220-340								
			°C					140,0			
Efficiency Cla	ass / Emissic	on Class (EN 303-5):				Heating e	fficiency cla	ss 3, Polluti	ion class 1	1	
Mass flow of		Wood	kg/s	0,014	0,019	0,026	0,033	0,04	0,054	0,076	0,105 0,0315
Mass now of nuclases.		Coal:	kg/s	0,022	0,027	0,042	0,00055	0,068	0,094	0,13	0,165
Water resista	nce; ∆t=10H			0,0066 0,0082 0,0013 0,017 0,02 0,028 0,04 0,05 2÷20						0,05	
Water resista	nce; ∆t=20I		mbar	0,5÷5							
Recommende	d underpre	ssure in Chimney:	Pa	26	29	32	34	35	38	41	41
		of the chimney:	m	8	8	8	8-10	8-10	12	14	14
		of the chimney	cm ²	400	400	400	600	600	600	800	800
Loading chah		~	dm ³	50	60	120	180	200	290	380	Ok. 450
Fuel consump	otion:	Coal (by nominal power)	kg/h	3,88	4,79	7,3	9,58	11,87	16,43	22,82	30,6
		Wood (by nominal power)	kg/h	6,44	8,694	12,236	15,456	18,676	25,116	35,42	47,6
		Stone Coal (>26 000mJ/kg)	h	12,5	12,5	15,5	19	17	18	17	14
Approx. Working time by one loading:	ng time by	Wood	h	5	5	7	7,5	7	7,5	7	6
		Stone coal by nominal Power.	h	11,5	11,5	15	18	16	17	16	12,5
Weight of the boiler (netto, without water and fuel):		kg	400	420	550	650	730	1010	1090	1500	
Power consur	nption:		W	85	85	165	165	165	165	325	165

3.1) Structure of the boiler:

Logica is typical solid fuel boiler with upper-down heating burning process. Digital controller and fan provides comfortable using and perfect temp. regulation.

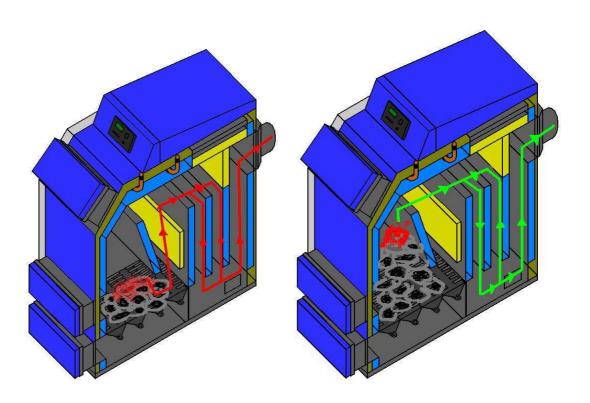
Unique air injection system ("common-air") to combustion chamber ensure excellent burning process with low flue gases emission.

These feature also giving possibility of burning even bad quality of fuel. At the back side of combustion chamber is installed mechanical movement cast iron grill.

3.2) Special features of Logica:

- 1. Full automatic burning process
- 2. Controller with room thermostat
- 3. 14 nozzles deliver fresh air on temp. request to combustion chamber
- 4. Overheating protection system (STB)
- 5. Connection to central heating pump.
- 6. Wide program settings depended on different fuel.
- 7. Big revisions door to cleaning.
- 8. Movement mechanical cast iron grill
- 9. Wide range of power: 17 465kW (on special request).

Structure of the boiler - logica 17-38kW - lower and upper combustion.

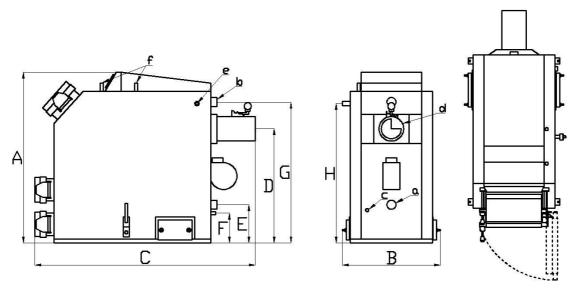


3.3) Dimensions of Logica:

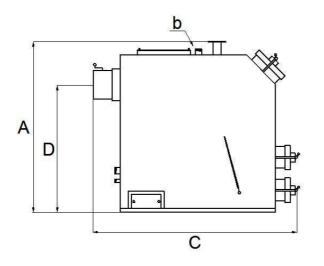
Logica	17-20	20-27	30-38	40-48	50-58	70-78	100-110	150	200	350
Α	1115	1115	1310	1350	1430	1620	1620	1740	1830	2350
В	610	660	720	760	810	830	930	1120	1250	2100
С	1490	1490	1670	1580	1640	1980	1980	2100	2200	3150
D	760	760	950	1035	1115	1270	1270	1370	1460	1930
E	255	255	255	270	270	400	400	400	430	360
F	220	220	215	230	230	360	360	360	230	310
G	930	930	1120	-	-	1	-	1	-	-
Н	920	920	1120	-	-	1	-	1	-	-
а	1 ½"	2"	2"	2"	2"	2"	2"	2"	rys.	rys.
b	1 ½"	2"	2"	2"	2"	2"	2"	2"	rys.	rys.
С	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	3/4"	3/4"
d	160	160	195	235	235	285	285	285	298	rys.
е	Gw ½"	Gw ½"	Gw ½"	1	-	ı	-	-	-	-
f	Gz ½"	Gz ½"	Gz ½"	-	-	-	-	-	-	-

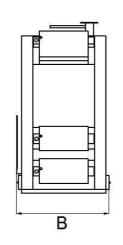
Loading										
door										
corssection	210x290	210x340	210x390	210x440	210x490	300x400	300x500	300x600	300x600	430x770

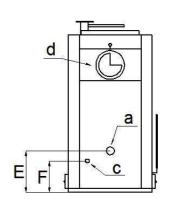
. Logica 17-38kW



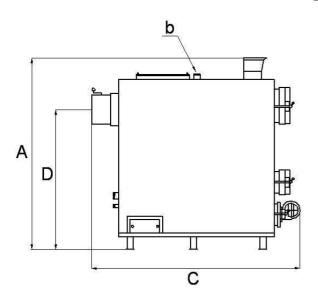
Logica 40-58kW

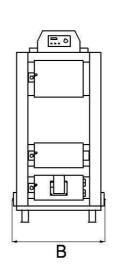


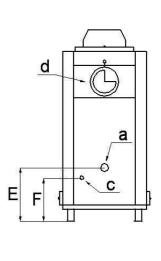




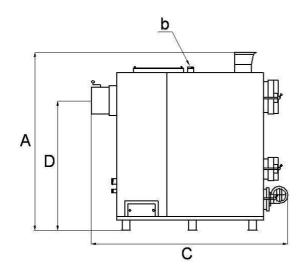
Logica 78-110 kW

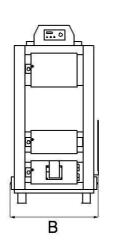


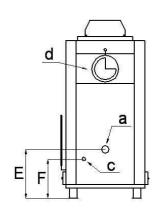


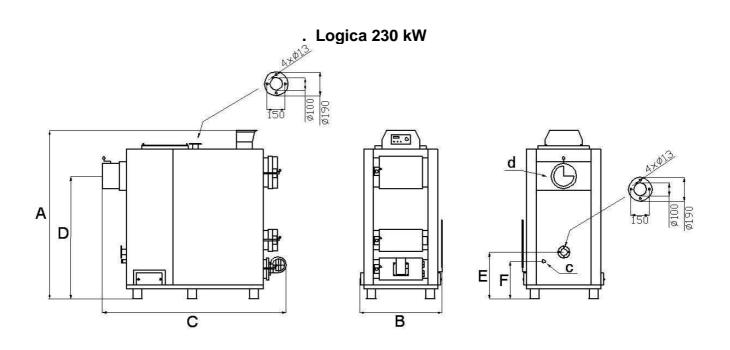


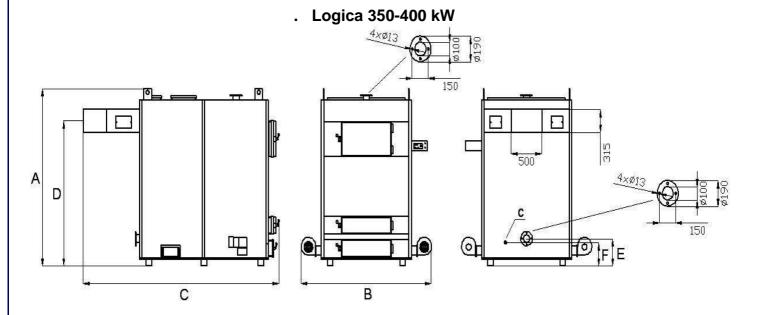
. Logica 150 kW



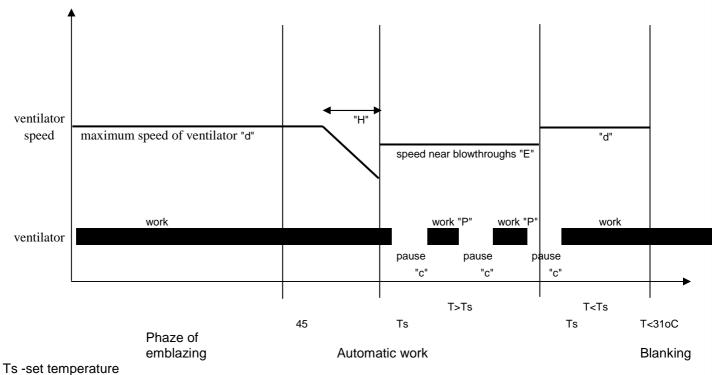






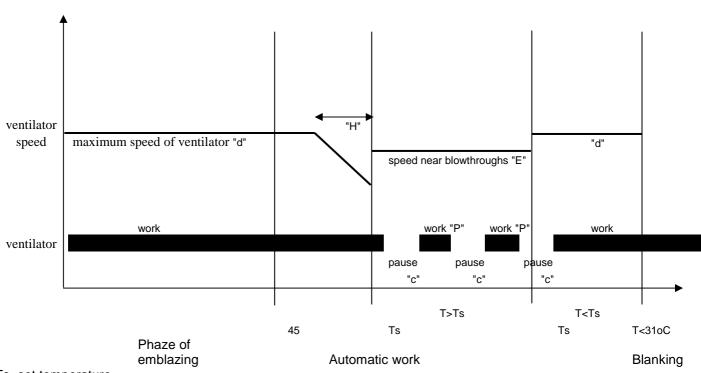


3.4) Schematic diagram of work:



4) Controller RK 2001W - standard controller

Schematic diagram of work:



Ts -set temperature

5) Using and Serice

√ Fuel

- ✓ pit-coal type 31 and 32 assortment nut O I and O II
- ✓ pea coal Gk
- √ coal-fines MI
- √ wood (humidity up to 20%)

✓ Controller:

Application

RK-2001W controller is a device designed for temperature control of solid fuel fired boilers. The temperature of the boiler is kept on level set by the user by controlling the speed of the blow-in fan. The controller constantly monitors the temperature of water in the boiler, shows it on the display and controls the central heating pump. To enable more precise temperature control of heated rooms the controller has been equipped with an input for room thermostat connection. The controller also enables controlling of the hot water tank pump.

In case of no fuel, the controller has an option to turn on gas or oil boiler (additional option).

Connection

Before turning on the controller by master switch, connect controller, fan and the central heating pump power leads to appropriate sockets in the rear of the controller. The temperature sensor should be placed in a measurement hole in the boiler.

CAUTION! Before plugging in the controller check if the wiring system is properly grounded and if the terminal screws of the output connector are properly screwed.

CAUTION! A fan and a central heating pump of maximum power of 450W can be connected to the controller.

CAUTION! As additional option you can connect the UM-1 module to the controller that allows controlling the additional boiler or the mixing valve and the hot water loading pump. It is necessary to protect the power supply of these devices with suitable cut-outs.

Outputs of the controller that are not used may remain unconnected.

Operation

After turning the controller on all the elements of the display are lit for a while to check if they are working properly. The controller, when power appears, returns to its last state before turning off or power loss.

Front panel of the controller (Pic. 1) consists of:

- 1-Master switch
- 2-Display, indicating boiler temperature and parameters
- 3-Room thermostat indicator
- 4-Boiler thermostat knob
- 5-Central heating pump work indicator

6-STOP/choose parameters/erase alarms button

- 7-START/choose parameters button
- 8-Start programming /confirm parameters settings button
- 9-Hot water pump work indicator



Picture 1. Front panel of the RK-2001W controller

Basic operation of the controller is carried out by setting the desired temperature with boiler thermostat knob, other functions are carried out according to parameters programmed in service mode. The change in the boiler temperature setting is shown on the display for a few seconds, e.g. [C 55] and this value means the temperature of the water in the boiler which the controller will be trying to achieve. You can also check this value by pressing OK button for a short time. After pressing START button the fan starts to work and the control process begins. STOP button stops the fan for example to add fuel.

If the controller is not in user or service mode the display shows water temperature in the boiler and the last character on the display defines the mode which the controller is currently in:

for example:

[50°-] - STOP mode

[50°C] - WORK mode

[50°c] - hold up of burning in WORK mode

[50°U] – heating of hot water in SUMMER mode

[50°u] - hold up of burning in SUMMER mode

[50°d] – total bacteria control – heating up of hot water up to

75°C.

Setting up the user parameters.

Holding OK button enters the user mode and allows reviewing and is indicated by fast flashing of the room thermostat indicator. You can look through the parameters with < and > arrow buttons. After choosing the desired parameter you can switch to the change mode of the parameter by pressing OK button - it is indicated by the value of the parameter flashing.

Change of the parameter is done by pressing - or + buttons. You can confirm new settings by pressing OK button and after that the controller allows choosing another parameter (with < > buttons). If you do not want to change the parameter value with the < or > button choose [End] and press OK or wait for 1 minute — the

controller will exit the user mode and will indicate the temperature of the water in the boiler

CAUTION: If in the controller the hot water pump is turned off, in the user menu, after pressing OK, you can only read the set temperature value of the boiler thermostat.

Table 1. Service parameters list

Display	Parameter	Min	Max	Step	Factory default
C 40	Boiler desired temperature	L 40	H 90	1°C	L 40
co C	Central heating pump work when "C" (pump off when "-")	-	С		С
cu u	"d" heating up – total bacteria control in hot water tank	u	d		u
50°	Water temperature in hot water tank				
End	Exit from user mode after pressing OK				

1. Boiler work temperature

The boiler set temperature [C 40] – is the temperature which the controller will try to achieve in WORK mode.

It is set by direct turning of the knob and is indicated by a short display.

- 2. Central heating pump work [co C] WINTER/SUMMER mode character "C" indicates that the central heating pump is working. In summer time the heating can be turned off by choosing the value "-" with the (-) button which means turning off the central heating pump.
- 3. Total bacteria control in the hot water tank heating up the controller allows to manually launch the total bacteria control process in the boiler. Choosing the "d" value with (+) button starts the process in which the boiler is trying to achieve the temperature of 75°C in the hot water tank. In order to start the total bacteria control process the boiler should be in WORK mode (this mode can be turned on by START button). E.g. [70°d] will appear on the display. After reaching 75°C in the hot water tank the controller will return to its state before choosing this option.

CAUTION: the total bacteria control function can switched on at night when the water from the hot water tank is not used to prevent the users from burn injury.

- 4. Water temperature readout in hot water tank [u50°] this parameter shows the measured temperature value in the hot water tank.
- 5. Exit from user mode choosing the [End] on the display and pressing OK button causes exit from the parameter setting. Exit from this mode will also occur if no button is pressed for 1 minute.

Parameter setting – the service mode

Holding OK button for more than 3 seconds enters the service mode where you can review and change the parameters. It is indicated by slow flashing of the room thermostat indicator. You can look through parameters with < and > arrow buttons. After choosing the desired parameter you can enter the parameter setting mode which is indicated by this value flashing. The change of the value will occur after pressing — or + button. Pressing OK button will confirm the changes. After that the controller allows choosing another parameter with < > buttons. If you do not want to change the parameter value with the < or > button we choose [End] and pres OK or wait for 1 minute — the controller will exit the service mode and will start indicating the temperature of the water in the boiler.

Table 2. Service parameters list

Display	Parameter	Min	Max	Step	Factory defaults
∏100	Fan max work power or max power when ☐r 0-10	50	100	10%	100
∏r 1	automatic fan speed control and time of fan start	,0	10	1	1
∏n 5	Fan work time	,5	60	1s	5
∏u 6	Fan pause time	1	99	1min	6
P 40	Central heating pup launch temperature	30	70	1°C	40
Ph 2	Central heating pup launch hysteresis	1	10	1°C	2
Pc 2	Pause time of central heating pump with 30 sec. work periods	,1	99	1min	2
u 50	Tap hot water desired temperature	30	60	1°C	50
uh 5	hot water heating hysteresis	1	9	1°C	5
ur 0	No hot water-0, hot water priority-1, no hot water priority-2, mixing pump-3	0	2	1	0
L 40	Minimum boiler temperature	30	65	1°C	40
H 90	Maximum boiler temperature	80	90	1°C	90
h 5	Boiler temperature hysteresis	1	10	1°C	5
A 99	Boiler overheating temperature	90	99	1°C	99
Fd60	Fuel shortage testing time with burning, increase by 5°C	1	99	1min	60
Fb30	Fuel shortage testing time in WORK mode and burning out.	1	99	1min	30
Ar 0	Additional output: 0-FUEL, 1-ALARM, 2-MIX	0	2	1	0
Prod	Return to factory defaults after pressing OK				
outP	Central heating pump output testing, press OK - launch	outP	out1		
out∏	Fan output testing, press OK - launch	out∏	out2		
outr	Oil boiler launch output testing, press OK	outr	out3		

	 launch boiler 			
outu	Hot water pump output testing, press OK - launch	outr	out4	
End	Exit the service mode after pressing OK			

In the table above, the first column represents example display indications, in the next columns there are: parameter description, minimum and maximum values allowed to set, step of the parameter during the setup. The last column shows factory defaults to which you can return by choosing [Prod] option.

1. Fan work parameters

Fan power [$\Pi 100$] - this value defines power of the fan. When " Πr " parameter is set to "0-10" this is the maximum power of the fan which can be achieved during automatic fan control.

Automatic fan speed control [Π r 1] - it is on, when this parameter is set to "0-10" and causes automatic fan speed decrease when temperature of water in the boiler reaches desired temperature. If this parameter is set to "-", the fan automatic smooth speed control is disabled and the fan can work with power set by " Π " parameter. Setting parameter value in range from 0 to 10 means time in minutes of the smooth fan speed increase from 40% to value of " Π " - for smooth boiler start.

Fan work time [Π r 1] - time of turning the fan on for a while, to remove accumulated gases. Setting the parameter to "--" turns this function off. This function can be active in WORK mode.

Fan pause time [Nu 6] - time between fan work periods

2. Central heating pump work parameters

Central heating pump launch temperature [P 40] – the value of temperature of the water in the boiler which causes start of the central heating pump. Central heating pump works independently from the control process and is launched additionally in case of boiler overheat.

Central heating pump launch hysteresis [Ph 2]- this parameter defines what value should the boiler water temperature decrease by, below the launch temperature, so that the pump turns off.

Repeat launch time of the central heating pump [Pc 2] - in STOP mode or when room thermostat circuit is open, the central heating pump is launched for 30 seconds to mix water in heating circulation. This parameter defines the repeat time of launches of the pump.

Setting the parameter to "--" turns this function off.

3. Preparation of domestic hot water

The controller has additional output allowing to control the hot water tank loading pump by the UM (UM-1) module.

The hot water temperature [u50] – temperature value which will be kept in the hot water tank. The heating hysteresis of the hot water heating [uh5] – value which the temperature in the tank has to decrease by so that the hot water pump turns on in order to heat up the water in the tank.

Parameter [ur 1] – the [ur 0] value indicates no sensor or hot water pump. The sensor is not taken into account in testing failures, i.e. it can remain unconnected

and in the user parameter menu there is only the boiler thermostat set temperature displayed.

[ur 1] value – hot water pump working with priority

[ur 2] value – hot water tank working without priority

[ur 3] value- means controlling of the returning water mixing pump in the boiler with the launch temperature of [u 50] and hysteresis [uh 5].

4. Setting of boiler work temperature range

Minimum boiler temperature [L 40] - minimum temperature which can be set with the boiler thermostat knob.

Maximum boiler temperature [H 90] - maximum temperature which can be set with the boiler thermostat knob.

Boiler temperature hysteresis [h 5] - this parameter defines what value should temperature of water in the boiler decrease by, below temperature set with the thermostat knob, so that the fan turns on.

5. Protection against boiler overheating

Boiler overheating temperature [A 99] - value, exceeding which causes permanent turn off of the fan to prevent boiler overheating. After the temperature increases above 80°C the central heating pump is turned on to cool down the boiler. Overheating mode is shown by indicating error [E 2] on the display. It can be turned off by pressing STOP button, but only when temperature decreases below this temperature.

Fan turn off also occurs in case of damage of the boiler temperature sensor which is shown on the display with error [E 1].

STB - the controller has additional protection against overheating which is independent from the processor. In case the temperature increases over 95°C, the control process is turned off by turning the fan off and launching the central heating pump. The fan and the pump are turned on to the control process again when temperature drops below 89°C.

STB circuit enables more precise boiler work control and reduces overheating possibility.

6. No fuel

No-fuel testing time during fuel firing start [Fd60] - after switching to WORK mode, if water temperature does not increase by 5°C in programmed time, the control process will be turned off and the display will show the message: [FUEL].

You can return to previous mode by pressing STOP button. No fuel testing time during fuel firing is finished after the set temperature is achieved.

No-fuel testing time during work mode [Fb30] - in WORK mode, if temperature of water in the boiler decreases below temperature set with the thermostat, by hysteresis value, and does not increase by 5°C in the programmed time, the control process will be turned off and the display will show the message: [FUEL]. You can cancel the alarm by pressing STOP button.

7. Additional output

Additional output [Ar 0] – the controller has been equipped with an output that allows connection of the UM module. When the Ar parameter has the UM module value "0" it may control the oil or gas boiler – if such boiler exists in the heating circuit. After switching the controller with the main power switch the additional boiler is turned off and it turns on again when there is no fuel in the solid fuel boiler. This function is useful in heating systems where there is a solid fuel boiler used to cut the heating costs. After erasing the "no fuel" alarm by pressing STOP button the additional boiler is again turned off and the controller works again. Setting parameter [Ar] to "1" allows controlling the additional alarm signaling system with the UM module – which occurs on the controller.

When Ar parameter is set to "2" the UM module allows controlling the mixing valve servo-motor in the central heating circuit depending on the room thermostat input. In this case the work of central heating pump depends only on the boiler temperature.

8. Factory defaults

The controller allows returning to standard settings set by the producer by choosing [Prod] and pressing OK button. After activating this function, the controller sets each parameter showed in the table.

9. Output testing

To make checking the controller work easier, it is possible to test output circuits which control the fan and the pump, and the additional boiler launching system. This function is available in service mode, only if the control process is off, i.e. the controller was in STOP mode before switching to service mode. By choosing [outP] on the display and pressing OK button you can turn on the central heating pump for a while, by choosing [out Π] and pressing OK you can turn on the fan and by choosing [outr] and pressing OK you can turn the additional boiler on (if the additional module is connected). Choosing [outu] allows testing the hot water pump output.

10. Exiting service mode

By choosing [End] option on the display and pressing OK button you can exit parameter setting mode.

The controller also exits service mode, when no buttons are pressed for 1 minute.

Additional functions

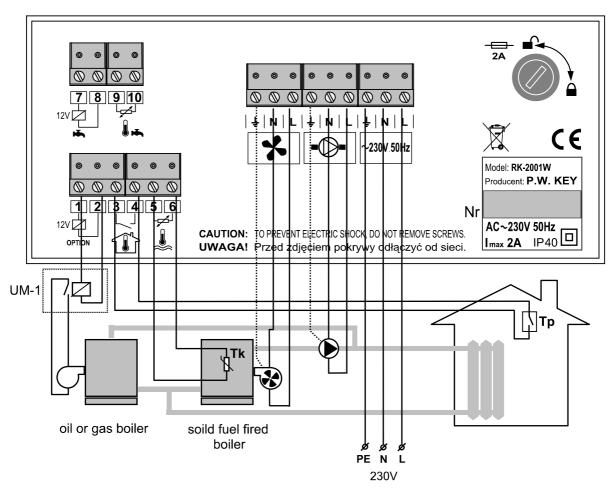
To improve comfort in heated rooms, the controller has been equipped with an input that allows connecting any kind of room thermostat with contact output. When temperature in the room is below desired temperature, the central heating pump is turned on and the room thermostat indicator is lit.

It means that the boiler should keep temperature set by the room thermostat knob. After reaching desired temperature in the room, the room thermostat indicator turns off, the central heating pump is turned off and the boiler switches to mode in which it keeps burning at minimum temperature.

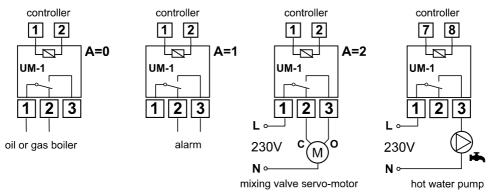
Controller failures

The controller is constantly testing if its internal circuits and temperature sensor are working correctly. After detection of fault, it stops the fan, turns on the central heating pump and shows proper error message on the display. In case of failure please turn off the controller, plug the central heating pump to the power source, ensure appropriate fuel firing in the boiler and contact the service.

When [E 1] error appears on the display, it means fault in the boiler sensor circuit or temperature below 0°C. [E 2] is displayed if boiler overheats. [E 3] error means fault and overheating at the same time. Appearing of [E 1] error on the display after erasing it by pressing STOP button, in spite of temperature decreasing below 90°C, may mean permanent damage of boiler temperature sensor (e.g. if the boiler has been overheated above 150°C). In case of programming the sensor and central heating pump in the service mode the controller tests the hot water sensor circuit. Appearing of fault [E8] means damage or lack of hot water sensor.



Picture. 2. RK-2001W connection diagram



Picture. 3 UM-1 module connection diagram

Controller removal

In case the removal is necessary proceed as follows:

- turn the master switch off
- disconnect the power of the boiler
- remove the controller from the slot in the boiler
- disconnect all connectors with leads from the controller

Specifications

$230V \pm 10\%, 50Hz$
<4VA
0-99°C ± 1°C
30-90°C ± 1°C
90 -99°C ± 1°C
>95°C ± 1°C
30-70°C ± 1°C
30-60°C ± 1°C
total max 2A/230V
80x170x100 mm

Notes

Display	Parameter	User
∏100	Fan max work power or max power when ∏r 0-10	
∏r 1	automatic fan speed control and time of fan start	
∏n 5	Fan work time	
∏u 6	Fan pause time	
P 40	Central heating pup launch temperature	
Ph 2	Central heating pup launch hysteresis	
Pc 2	Pause time of central heating pump with 30 sec. work periods	
u 50	Tap hot water desired temperature	
uh 5	hot water heating hysteresis	

ur 0	No hot water-0, hot water priority-1, no hot water priority-2, mixing pump-3
L 40	Minimum boiler temperature
H 90	Maximum boiler temperature
h 5	Boiler temperature hysteresis
A 99	Boiler overheating temperature
Fd60	Fuel shortage testing time with burning, increase by 5°C
Fb30	Fuel shortage testing time in WORK mode and burning out.
Ar 0	Additional output: 0-FUEL, 1-ALARM, 2-MIX

6) System

6.1) Standards

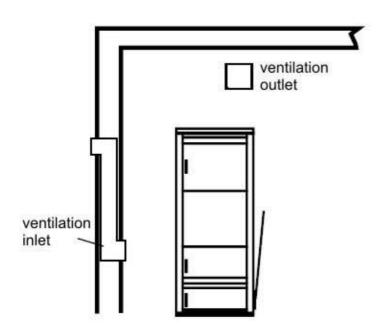
- Heating System during installation and operation of the boiler it is very important to keep safe distance from the inflammable materials. The boiler is allowed to work only in open type heating systems!
- Electrical installation the boiler's power supply is 230V/50Hz
- Chimney It must be done with respect to current norms and regulations.
 Due boiler gasses temperature 90-100 C it is obligatory to put the INOX or
 other material tubes into the chimney. Required chimney draught is 0,1 –
 0,2 mbar. Installation according to ADJ does entail some testing of the
 chimney, which may be carried out by a sweep
- Important sources of guidance installers: 98/37/EEG; 89/336/EEG; 73/23/EEG; EN 55014-1, 1993 /A1, 1997; EN 55014-1; EN 55014-2 C1 1998; EN 61000-3-2; EN 61000-4-2, -3-4-5-6-11, Level2; EN 50165; EN 50165 C1; EN 60335-1; EN 303-5; EN 12809; EN 13394

6.2) Localization of the boiler:

- Placing on flammable foundation.
- place the boiler on non-flammable and thermal insulating pad which should protrude not less than 20 mm outside boiler's dimensions;
- If the boiler is located in the basement it is required to place it on a base raised not lower than 50 mm over floor's level. The boiler and the fuel hopper must stand vertically and can be leveled using the regulating screw in fuel hopper's leg.
- 1 000 mm of free space must be left in front of the boiler.
- Minimal distance between back wall of the boiler and boiler room's wall is 400 mm.
- Minimum distance between free side of the boiler and boiler room's wall is 100 mm.
- The (230V/50Hz) electric socket should be easy to access.

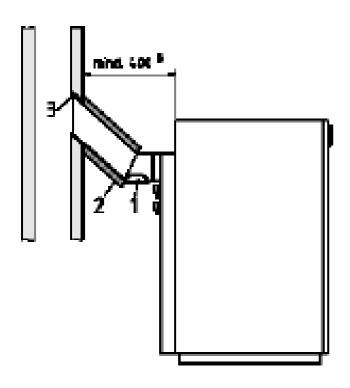
6.3) Ventilation:

Appropriate supply and exhaust ventilation must be provided in the boiler room.



Accordantly with regulations each boiler room has to have the ventilation inlet and outlet in aim of assurance of correct boilers work and users safety. Lack of ventilation inlet or it's stocking is most frequent cause incorrect work of boiler (the fumidity, condense water, impossibility of higher temperature obtainment). Ventilation outlet has instead in task of offtake from room used air and harmful gases. In boiler room with chimney with natural draught it is not it allowed to use mechanical ventilation.

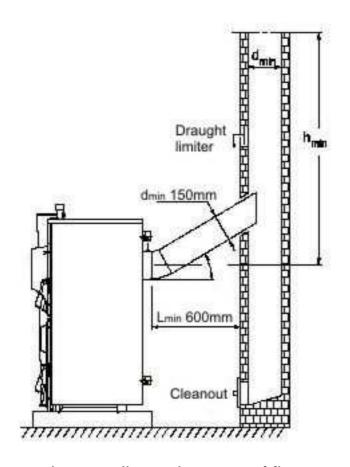
6.4) Chimney connection:



- 1. Cleaning door (Revision door)
- 2. Insulation.
- 3. Flexible connection (It should be 45°)

Chimney should be done from the steel >3mm.

6.4.1 Chimney connection

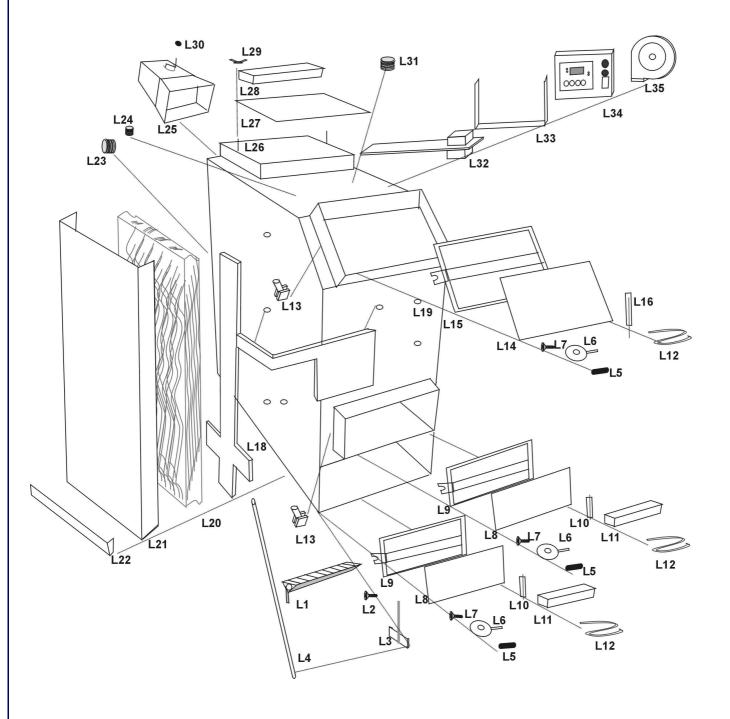


- Flues should be made in accordance with current regulations.
- To reduce the resistances of flow of flue gases the connection with chimney should be led in straight line and possible change of direction should be made with gentle arcs.
- Boilers can be assembled into flues from brick with aligned internal welds
- Combustion duct should begin from floor line
- About 30cm. over floor should be to situated cleanout with tight lock
- Intersection should be approximate to square with

regard on smaller resistances of flue gases flow

- The minimum intersection of chimney amounts 20 x 20 cm
- The dams of brick between duct and wall should not be smaller than 12 cm
- Chimney should be led out over roof
- The location of chimney outlet depends from the degree of roof droop and stages of the flammability. The roof with angle of droop to 12° - the chimneys should stand over roof ridge 0.6m, roof with angle of droop over 12° - the chimneys should stand over roof ridge in case of easily flammable coverings 0,6m however in case of incombustible or difficultly flammable covering, the outlet can occur 0,3m over roof ridge.
- Assembly of draught regulator is recommended, which in case of too big underpressure in chimney opens and suck in the air from the boiler room and does not pull it through boiler causing the temperature uncontrolled rise. Interrupter this should be set on required value in dependence from power of boiler

7) Parts

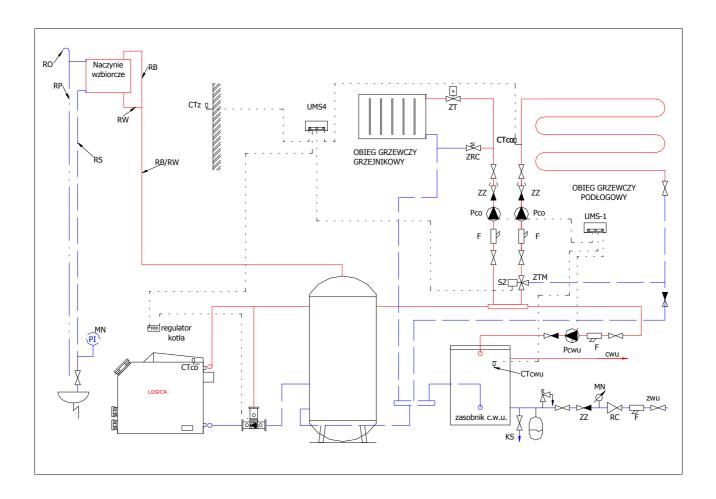


Symbol -	Description of the symbol
code	Description of the symbol
L1	Cast-iron grill
L2	Assembling bolt of cast-iron grill
L3	Mechanism of revolving grate
L4	Grill shock pipe
L5	Ebony handle of doors
L6	Clamp to bottom doors
L7	Assembling bolt of doors
L8	Casing isolating doors from sheet metal 0,8 mm
L9	Bottom doors
L10	Hinge of bottom doors
L11	Ceramic plate
L12	Sealing up doors string
L13	Doors tightening element with screwed bolt
L14	Isolating sheet metal of upper doors
L15	Upper doors
L16	Hinge of upper doors
L18	Aerial duct
L19	Aerial tube
L20	Isolation from mineral wool
L21	Isolating casing from sheet metal 0,8 mm
L22	Cantilever angle profiles to assembly of casing of isolation
L23	Return from screwed pipe 1/5" or 2"
L24	Element to assembly of thermostat
L25	The flue connection
L26	Screwed bolt to assembly of upper cleanout
L27	Upper cleanout
L28	Ceramic upper plate
L29	The butterfly-nut to assembly of upper cleanout.
L30	Combustion throttle of flue connection (regulating baffle)
L31	Feeding from screwed pipe 1/5" or 2"
L32	Aerial duct along with feeding assembly - plate
L33	Fixing handle of control board
L34	Butterfly-nut to assembly of control board
L35	Electronic control board
L36	Air fan

8) Boiler installation systems:

Logica must be installed with accumulation tank.

For 1kW it is round 50L water tank capacity – so for example for 20kW boiler we need accumulation tank c.a. 1000 L.



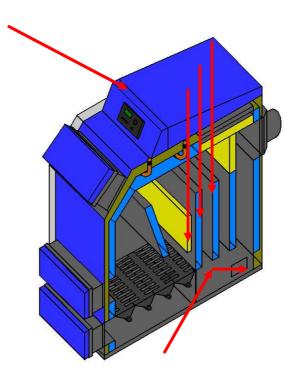
The water return should be kept always under 60°C

9). Cleaning of the boiler:

Before start to clean logica, boiler must be switched of and cannot be warm.

Remark, that 1mm of the dirties on the boiler's walls means minimum 5% higher fuel consumption and lower efficiency.

To clean logica it must be removed steel cover from the up and by the steel brush should be cleaned vertical canals. Ash will goes down and through the lower revision door it must be taken away.



Cleaning – example: Logica 17-38

PRODUCT WARRANTY

It is certified that the boiler has been inspected and tested for leaks under the pressure of 0.2 MPa by the producer and deemed suitable for operation.

Provided the terms of transport, assembly, operation and maintenance of the boiler, contained in the service manual are observed, the producer grants to the purchaser a guarantee for failure-free operation of the device for 24 months from the date of purchase, however no longer than 36 months from the production date. (36 months for the boiler's body and 24 month for electronic parts).

The liability of the producer under this guarantee is limited to defects arising from causes inherent in the product -i.e. physical defects in the device. Any malfunctions or failures in the boiler's operation resulting from inappropriate quality of the fuel used, or from assembly, choice of device or chimney non-compliant with service manual and applicable standards, or inappropriate chimney draught shall not be covered by this guarantee.

The following boiler's components: varnish coat, cast iron elements and movable elements shall be covered with a 12-month producer's guarantee. The guarantee does not cover operating components such as sealant, gaskets, and chamotte bricks.

Boiler's burner, automatics and electrical fittings shall be covered with a 24-month guarantee.

Electric connection to the boiler executed by a person without appropriate certification; unauthorised modification in the boiler's construction, failure to conduct annual maintenance, lack of compulsory inspections or annotations on collection by service staff, or failure to settle the amounts due for the boiler's repairs attributable to the customer's fault shall void the guarantee.

Damage to the control system arising from over voltage of the electrical system shall not be subject to guarantee.

Rights under guarantee shall be exercised exclusively upon the seller's sending to the producer of a correctly filled in boiler's operation malfunction card and a copy of the device card. Should the device card be lost, the user shall be responsible for reproducing the card and filling it with appropriate contents.